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- 34. The process of Claim 33, wherein the water present in said polymerization diluent is present as particles having a median particle size in the range of from about 0.5 μ m to about 8 μ m.
- 35. The process of Claim 33, wherein the water present in said polymerization diluent is present as particles having a median particle size in the range of from about 0.5 μ m to about 6 μ m.
- 36. The process of Claim 33, wherein the water present in said polymerization diluent is present as particles having a median particle size in the range of from about 1 μ m to about 5 μ m.
- 37. The process of Claim 33, wherein the organic solvent of said polymerization diluent is selected from the group consisting of an aliphatic compound, an aromatic compound and mixtures thereof.
- 38. The process of Claim 37, wherein said aliphatic compound is selected from the group consisting of a saturated hydrocarbon, an unsaturated hydrocarbon and mixtures thereof.
- 39. The process of Claim 38, wherein the saturated hydrocarbon is selected from the group consisting of a C_4 - C_{10} aliphatic hydrocarbon, a C_5 - C_{10} cyclic aliphatic hydrocarbon, a C_6 - C_9 aromatic hydrocarbon, a C_2 - C_{10} monoolefinic hydrocarbon and mixtures thereof.

¥Q. The process of Claim 39, wherein the C₄-C₁₀ aliphatic hydrocarbon is selected from the group consisting of butane, pentane, hexane, heptane, octane and mixtures thereof.

The process of Claim 39, wherein the C₂-C₁₀ monoolefinic hydrocarbon is selected from the group consisting of butene-1, pentene-1, hexene-1 and mixtures thereof.

- 42. The process of Claim 39, wherein the C₅-C₁₀ cyclic aliphatic hydrocarbon is selected from the group consisting of unsubstituted cycloalkanes, methyl substituted cycloalkanes, ethyl substituted cycloalkanes and mixtures thereof.
- 43. The process of Claim 39, wherein the C_5 - C_{10} cyclic aliphatic hydrocarbon is selected from the group consisting of cyclopentane, cyclohexane, cyclooctane and mixtures thereof.
- 44. The process of Claim 39, wherein the C₆-C₉ aromatic hydrocarbon is selected from the group consisting of benzene, toluene, xylene and mixtures thereof.
- 45. The process of Claim 33, wherein the organic solvent of said polymerization diluent comprises a mixture of cyclohexane and butene-1.
- 46. The process of Claim 33, wherein said polymerization diluent additionally comprises a polymerization modifier selected from the group consisting of C_2 - C_{18} non-conjugated dienes, C_6 - C_{12} cyclic dienes and mixtures thereof.
- 47. The process of Claim 46, wherein the polymerization modifier is selected from the group consisting of 1,2-butadiene, 1,3-cyclooctadiene, 1,5-cyclooctadiene and mixtures thereof.
- 48. The process of Claim 33, wherein said catalyst comprises a substantially anhydrous cobalt salt and an organo-aluminium halide compound.

49. The process of Claim 48, wherein the substantially anhydrous cobalt salt comprises a compound corresponding to the formula:

CoA_m

wherein:

A: represents a monovalent anion or a divalent anion;

and

m: represents 1 or 2.

- 50. The process of Claim 49, wherein the anion is derived from a C_6 - C_{12} organic acid.
- 51. The process of Claim 49, wherein the anion is selected from the group consisting of an acetylacetonate, an acetate, a hexanoate, an octoate, an oxalate, a tartrate, a stearate, a sorbate, an adipate and a naphthenate.
- 52. The process of Claim 48, wherein the substantially anhydrous cobalt salt comprises cobalt octoate.
- 53. The process of Claim 48, wherein the organo-aluminium halide compound comprises a compound corresponding to the general formula:

R_DAIX_O

wherein:

R: represents a C₂-C₁₂ alkyl group;

X: represents a halogen;

and

the sum of p + q equals 3.

The process of Claim 48, wherein said organo-aluminium halide compound is selected from the group consisting of a dialkyl aluminium chloride compound, an alkyl aluminium sesquichloride compound and mixtures thereof.

55. The process of Claim 48, wherein the organo-aluminium halide compound is selected from:

- (I) \a mixture of:
 - an alkyl aluminium chloride selected from the group consisting of diethyl aluminium chloride and ethyl aluminium sesquichloride,

and

(b) an organo aluminium compound corresponding to the formula:

\ R₃AI

wherein:

R: represents a C₈-C₁₂ alkyl group;

and

(II) an alkyl aluminium chloride wherein the alkyl group has from 8 to 12 carbon atoms.

56. The process of Claim 48, wherein the organo aluminium halide comprises a mixture of:

(a) an alkyl aluminium chloride selected from the group consisting of diethyl aluminium chloride and ethyl aluminium sesquichloride,

and

(b) an organo aluminium compound corresponding to the formula:

R₃AI

wherein:

R: represents a C_8 - C_{10} alkyl group.

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57. The process of Claim 55, wherein the organo aluminium compound corresponding to the formula R₃Al is present in an amount of from 0 to 1% by weight of the mixture.

- 58. The process of Claim 55, wherein the organo aluminium compound corresponding to the formula R₃Al comprises tri-octyl aluminium.
- 59. The process of Claim 48, wherein the substantially anhydrous cobalt salt comprises cobalt octoate and the organo-aluminium halide compound comprises a mixture of dietayl aluminium chloride and tri-octyl aluminium.
- 60. The process of Claim 59, wherein the molar ratio of cobalt octoate to the total of diethyl aluminium chloride plus tri-octyl aluminium is from about 1:15 to about 1:30.
- 61. The process of Claim 59, wherein the molar ratio of chlorine in diethyl aluminium chloride to the total aluminium in diethyl aluminium plus tri-octyl aluminium is from about 0.7:1 to about 0.95:1.
- 62. The process of Claim 33, wherein the water is mixed with the polymerization diluent by a mechanical method.
- 63. The process of Claim 33, wherein the water is mixed with the polymerization diluent by sonic treatment.
- 64. The process of Claim 33, wherein the polymerization temperature is in the range of from about 5°C to about 40°C. --